

## Terms and Conditions

Clause Number: Q211

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### SPECIAL TOOLING – WELD DOCUMENTATION

Weld documentation shall meet the requirements of D32028-1 “General Requirements for Tooling Welding” unless otherwise contractually specified by Boeing Tool Engineering.

When welding is required, Seller shall submit applicable weld documentation, including but not limited to Procedure Qualification Records (PQR), Welding Procedure Specifications (WPS), Welder/Welding Operator certifications and qualification records, to Buyer for review prior to performing or outsourcing welding. Seller shall maintain record of submittal.

Fabricator created shop and/or assembly drawings, sketches and other documentation that defines the fabrication work requiring Inspection Level 1 or 2A shall be submitted by Seller to Buyer for approval prior to commencing fabrication of weldments. Seller shall maintain record of approval.

Seller shall submit weld documentation to Buyer’s Authorized Procurement Representative and to the applicable Site contact identified in the Technical Support / Deliverable Contacts matrix at <https://www.boeingsuppliers.com/quality.html#/tooling> or as otherwise specified by this Purchase Contract.