

**Q095            Preproduction Approval of Castings and Forgings - rev 10/1/01**

The purchased part, assembly, or sub-assembly contains at least one detail part that is made using a casting or forging that requires Boeing's preproduction approval.

(a) Boeing's approval of preproduction samples (castings, forgings, prolongations, and/or remnants) and test reports is required as defined by the drawing or other contract requirements. Laboratories selected for testing must be listed as a D1-4426 Approved Process Source." A list of the approved processors is available from Boeing's authorized purchasing representative or at <http://www.boeing.com/companyoffices/doingbiz/d14426/>.

(b) If, under a previous contract, Boeing has provided preproduction approval for the castings/forgings ordered as part of this contract, another preproduction approval is not required under this contract unless, subsequent to the previous approval, changes in process parameters as defined in the applicable preproduction specification have been made.