

## **BDS Terms and Conditions**

**Clause Number: Q035**

**Effective: 03/08/2022**

**Page 1 of 1**

### **BSS7156 EARLY PRODUCTION VERIFICATION AND REQUIREMENTS FOR BAC5114 PARTS**

For product/parts that specify BSS7156 - EARLY PRODUCTION VERIFICATION AND REQUIREMENTS FOR BAC5114 PARTS on the Product Definition Data (PDD), additional Buyer review and approval is required on specified Data Item Deliverables (DID) and at specified intervals during the manufacturing process. Use the Customer and Supplier Data Transmittal (CSDT) system as the data item delivery method for all programs. For access to CSDT contact Buyer's Authorized Procurement Representative.

In accordance with the BSS7156 SSOW and BSS7156 SDRL the following DID must be submitted through CSDT:

1. Technical Data Exchange (TDE) meeting to take place after contract award.
2. NC Programming Plan to be discussed with Boeing Producibility SME prior to beginning of NC Programming.
3. Cutter Path Simulation File submitted to Buyer and approved by Producibility SME. Supplier can begin machining after approval.
4. Part Specific - Thermal Plan (when specified in the PDD).
5. Inspection report, including Coordinate Measurement System (CMS) Report.
6. Part specific machine operator setup instructions.
7. 9M1084 Technical Masking Illustration (when PS20722 is specified on the PDD).

Any changes to any of the aforementioned processes would require notification to Buyer and re-submittal of pertinent documents.