Clause Number: Q071 Effective: 06/19/2015

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BOEING FIRST ARTICLE INSPECTION AND FIRST ARTICLE INSPECTION - DELIVERABLE

Boeing First Article Inspection (BFAI) is required.

Seller shall perform First Article Inspections (FAI) in accordance with AS/EN/SJAC 9102, Aerospace First Article Inspection Requirement. The exclusion for unique single run production orders not intended for ongoing production (Section 1.3 Applicability) shall not apply.

Seller shall notify Buyer's Supplier Quality Representative for the coordination and planning of the BFAI, prior to start of related procurement, manufacturing, and/or processing. BFAI may include in-process inspections to be accomplished during performance of FAI.

At a minimum, Seller shall make available the following in support of the BFAI:

- Applicable purchase document, material/process certifications, manufacturing and inspection records; including inspection plans developed to identify progressive inspection checkpoints for the FAI as a result of coordination and planning with Boeing's supplier quality representative
- 2. Applicable design data
- 3. Applicable documented configuration baseline and configuration summary
- 4. Applicable material review actions
- 5. Applicable acceptance and qualification test results
- 6. Applicable record(s) of Boeing approval for non-Boeing drawing and test procedures
- 7. Seller's First Article Inspection Report (FAIR), as defined by AS9102

Seller shall maintain a copy of the closed BFAI record along with Seller's FAIR documentation.

Seller will deliver with the initial shipment of the FAI item a copy of the FAIR and the BFAI record. Additionally when a partial or re-accomplished FAI is performed as required by AS9102, Seller will deliver a copy of such FAIR and the BFAI record with the initial shipment of the FAI item.