

**IDS Terms and Conditions Guide**  
**Section Q**

**Clause Number: Q219W4**  
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**MATERIAL REVIEW (MR) LIMITATION - CONNEXION PROGRAM - DELIVERABLE**

When material or processes are found to be nonconforming, the following MR actions may be taken but not exceeded by Sellers Quality Assurance Material Review Representative without coordination with the Connexion by Boeing program.

All use-as-is and repair discrepancies must be documented on Seller's nonconformance paper. Information to be included is as follows:

- Clear concise description of discrepant condition with recommended disposition - to include data or analysis for justification
- Corrective action statement – to include; root cause, actions to correct, and effectivity

Suppliers MR paper is to be forward to the Connexion Engineering Focal Point, for Connexion Material Review Board (MRB) evaluation by the cognizant Engineer, Quality Assurance, Supplier Management and the Designated Engineering Representative (DER). After concurrence is obtained by the Connexion MRB, Seller may implement the fix or continue processing the item.