STATISTICAL PROCESS CONTROL

Seller shall evaluate and where practical measure the capability of manufacturing processes compared to product design requirements. The Statistical Process Control (SPC) program shall be an integral part of Seller's quality system. Seller shall use SPC techniques in conjunction with quality/productivity improvement efforts to continually reduce the variability of product quality characteristics with respect to the specified design requirements and tolerances. As a minimum, all "key characteristics" identified in the Technical Data Package (TDP) and variable Acceptance Test Procedure (ATP) parameters shall be evaluated with SPC techniques and improvement plans established to reduce variation.