Q963

(a)

IDS Common Quality Clauses

## Embrittlement Relief - rev 5/23/01

data: (1) Date and time out of plating bath.

(2)Date and time into embrittlement relief. (3)Date and time out of embrittlement relief. **(4)** Actual bake temperature.

(b)

(c)

This data shall be submitted as a part of Seller's certificate of conformance/compliance. If multiple plating processes requiring embrittlement relief are performed, the data shall be submitted for each plating/embrittlement-relief cycle. When specified per DPS 5.00, Seller shall apply the word "Baked" to all parts per DPS 3.27-1 using a rubber stamp and black ink. The size and style of parts identification shall be in accordance with Buyer's drawing. If the drawing or the physical dimensions of the part prohibit direct marking of the part, Seller shall include the word "Baked" on the identification tags.

The parts covered by this contract require embrittlement relief. Seller shall perform embrittlement relief per the specification listed in Buyer's contract and report the following